



# HEATH COMPANY

Phone 616-983-3961 • TWX-616-983-3897 • Benton Harbor, Michigan 49022

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Dear Customer:

Please make the following changes in the GDA-19-41 Servo Manual that is supplied with this kit. Then use this Manual to assemble your GDA-405-4 Miniature Servo.

Page 4 – Under "Wire Slewing,"

Delete:	344- <del>99</del> <sup>134</sup>	1	White wire	.05
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Page 5 – Under "Miscellaneous,"

Change:	F5	432-104	1	4-pin male connector	.70
To:		238-32	1	4-pin male connector assembly	1.45

Fold-out from Page 7 – Cross out illustration F5.

Page 8 – Cross out the steps on Page 8 in your Servo Manual. Then tape Page 8 of this letter over Page 8 in your Servo Manual.

Fold-out from Page 8 – Tape Pictorial 1 of this letter over Pictorial 1 in your Servo Manual.

Fold-out from Page 23 – Tape Figure 4 of this letter over Figure 4 in your Servo Manual.

Thank you,

HEATH COMPANY



## STEP-BY-STEP ASSEMBLY

Before you start to assemble this kit, be sure you have read the wiring, soldering, and step-by-step assembly information in the "Kit Builder's Guide."

### CABLE INSTALLATION

Refer to Pictorial 1 for the following steps.

- ( ) Install five rubber grommets in the case bottom section as shown.
- ( ) Locate the 4-pin male connector assembly and insert the cable through the small grommet in the center of the case bottom.
- ( ) Set the case bottom section and 4-wire cable aside.

